# PRODUCT-SPECIFICATION 00209/e



### This specification describes articles of the material group

### Wood

### **Material description:**

Wooden cutlery: wood of the white birch (betula pendula).

As first step the tree trunks go into boiling water. Then the trunks are getting decorticated. The next step is to cut the trunk in thin layers, which will be punched and steamed. After this, the wood will be pressed in the needed shape and splints will be removed.

There is no additional surface treatment or coating of the wood.



Cutlery

Article numbers 5554, 5553, 5536, 5524, 4626, 5092 5156, 5155, 5023, 5071, 3218, N180, 2469, 3138,

N763, 11405, 11406, 11408, 13786

Material/composition

Material: wood

Packing / storage

Storage temperature: room temperature, protect against sun exposure Storage humidity: dry

Certificate: FSC-certificate no SCSCH-COC-010010

Biological degradability: the products are completely biodegradable

Customs duty number: 4419.0000

**Reclamation:** Deliveries, which differ from the listed specifications, will

be withdrawn and replaced after review.

Pacovis AG
Grabenmattenstrasse 19
CH-5608 Stetten
Phone +41 056 485 93 93 / Fax. +41 056 485 93 00
www.pacovis.ch

These informations are based on our current knowledge and understanding. Specifications may be adjusted at any time, without prior notice.



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### **Declaration of conformity**

These articles meet the following regulations and are suitable for direct contact with food:

**EU-Regulation 2004/1935/EC** on materials and articles intended to come into contact with food with possible amendments.

**EU- Regulation 2023/2006/EC** on good manufacturing practice for materials and articles inteded to come into contact with food with possible amendments.

#### Purpose of use

- these articles are suitable for single usage as cutlery for dry and fatty food.
- short term contact (according migration test 2 hours).

Following tests were carried out on the basis of EU Regulation 10/2011/EC EC relating to plastic materials and EU Directive 94/62/EC on packaging and packaging waste:

### **Overal migration limit**

Tested under the following conditions (report 2015L13442):

- 2 hours at 70°C in tenax

The overal migration limits do not exceed the value of 10mg/dm2.

Formaldehyde: is below the limit of quanitfication.

It was also examined whether the cutlery swells in olive oil.

After 24 hours insertion in olive oil, no significant swelling was found.

### **Specific migration**

No substances with a specific migration limit are used.

The calculations are based on the assumption that 1 kg of food comes into contact with 6dm<sup>2</sup> of the packaging material.

**Heavy metals**: lead, cadmium, mercury and chromium is below the legal limit. The limit value of 100 mg/kg is not exceeded.

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